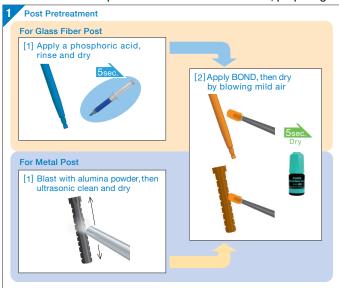


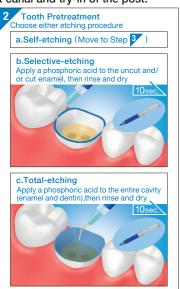
## DUAL-CURED CORE BUILD-UP MATERIAL CLEARFIL<sup>TM</sup> DC CORE PLUS Flow Chart Sheet



When CLEARFIL™ Universal Bond Quick and CLEARFIL™ DC CORE PLUS are used for bonding and post cementation

## Follow the standard procedures for moisture control, preparing root canal and try-in of the post.











Insert the post and light-cure PASTE\*4 Squeeze PASTE\*3 Place PASTE around

Light-cure PASTE\*5,\*6 from both the lingual and the labial (buccal) sides

You must start Step 7 within 1 min.

\*4 Refer to the Table 3 for light-curing time

\*5 Refer to the Table 3 for light-curing time.
\*6 Leave PASTE more than 6 minutes after light curing when the thickness of PASTE is greater than the specified curing depth.

## Table 1:Legal product name and abbreviated product name used in this sheet

asca in this shoot			
Legal product name	Abbreviated product name		
CLEARFIL™ DC CORE PLUS	PASTE		
CLEARFIL™ Universal Bond Quick	BOND		

Table 2: Dental curing unit and curing time The effective wavelength range of each dental curing unit must be 400-515nm.

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	Туре	Light source	Light Intensity	Light-curing time	
	Halogen	Halogen lamp	More than 400 mW/cm <sup>2</sup>	10 seconds	
	LED Blue LED*	Blue	800-1400 mW/cm <sup>2</sup>	10 seconds	
		LED*	More than 1500 mW/cm <sup>2</sup>	5 seconds	
	+ D + ( ) : :		1500 11100/6111-		

<sup>\*</sup> Peak of emission spectrum: 450-480nm

Table 3:Relationship between curing time and curing depth for each dental curing unit

	3				
	Туре	Curing time	g time Curing depth		
ŀ	Halogen	10 seconds	1.5 mm		
		20 seconds	2 mm		
	LED	10 seconds	1.5 mm		
	LED	20 seconds	2 mm		

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